What is claimed is

5

10

15

20

25

30

- 1. A water activation device, comprising:
- a body which is made of conductive material and has an in-flow opening and an out-flow opening;
- a cover member which is made of conductive material and covers an outer surface of the body through insulation material therebetween and is insulated from water pipes; and

an activation material unit formed in a small lump containing minerals as a main component;

wherein the plural activation material units are placed in an overlapping manner without contacting with one another along a direction of a water flow in an internal space of the body.

- 2. A water activation device as defined in Claim 1, wherein one or more of the activation material units are removably held in a holder without contacting with one another, and wherein one or more of the holders are removably provided in the body.
- 3. A water activation device as defined in Claim 1, wherein the in-flow opening and the out-flow opening are formed in a pipe-like manner along a straight or curved center line of the body.
 - 4. A water activation device as defined in Claim 3, wherein a plurality of flow openings are formed on a retainer of the holder that holds the activation material units, and wherein an outer perimeter of said retainer is substantially fitted with an inner surface of the internal space of the body.
- 5. A water activation device as defined in Claim 2, wherein the plurality of holders are placed and connected with each other in an overlapping manner along a straight and curved center line of the body.

6. A water activation device as defined in Claim 4, wherein the plurality of flow openings formed on the retainer of the holder, comprising:

turning slope surfaces for generating deflected flows of water in a turning direction;

inner slope surfaces for generating deflected flows of water in an inner radial direction; and

outer slope surfaces for generating deflected flows of water in an outer radial direction.

10

5

15